



INSTALLATION INSTRUCTIONS

TCF-F SERIES

OVER TEMPERATURE & SEAL LEAKAGE RELAYS

December 2020, Rev C

901-0000-327

DANGER!



Potentially hazardous voltages are present. Electrical shock can cause death or serious injury. Installation should be done by qualified personnel following all National, State & Local Codes.

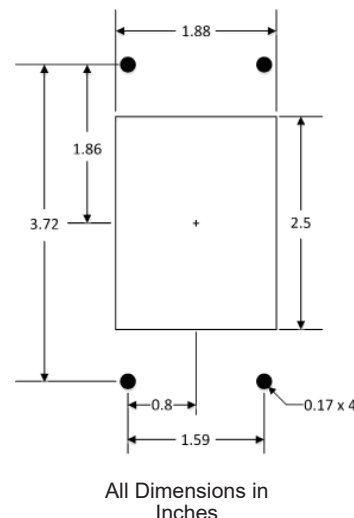
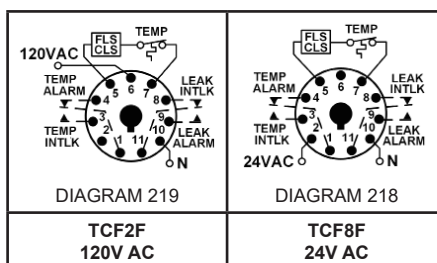


BE SURE TO REMOVE ALL POWER SUPPLYING THIS EQUIPMENT BEFORE CONNECTING OR DISCONNECTING WIRING. READ INSTRUCTIONS BEFORE INSTALLING OR OPERATING THIS DEVICE. KEEP FOR FUTURE REFERENCE.

Installation & Setup

First, use the Cutout Drawing at right to cut the appropriate size hole in the door and drill the four mounting holes. After mounting the relay, use the appropriate 11 pin back-mounted socket (IDEC SR6P-M11G included with relay).

Wire the socket per the wiring diagram on the side of the relay or as shown to the right. **Make sure to match the terminal numbers on the socket to the ones shown on the wiring diagram (the wiring diagram on the relay is the view looking towards the bottom of the relay vs. the top of the socket).** Use one or two #12-22 solid or stranded copper or copper-clad aluminum conductors with terminals of the above sockets--a terminal tightening torque of 7 in-lbs (SR6P-M11G) should be used. Plug the relay into the socket, making sure the key on the center post is in the proper orientation before insertion. **If the relay must be removed from the socket, do NOT rock the relay back & forth excessively—the center post could be damaged.**



Operation:

Two wires from the relay are connected to the FLS or CLS leakage sensor which is in series with the pump over temperature switch. A low-voltage DC signal is applied to measure the current flow through the sensor and over temperature switch. The sensor controls the current in this circuit. These products have isolated output contact relays, one for over temperature and one for seal leakage.

With input voltage applied, normal temperature condition (thermal switch closed) and no seal leakage, the sensor current will be in the normal range. The over temperature relay is energized and the seal leak relay is de-energized. Both LEDs are Green, indicating normal conditions and input voltage applied.

When the motor temperature rises and the N.C. thermal switch opens, the sensor current drops to zero. The over temperature relay is de-energized, opening a contact that had been closed and turning off the pump contactor. The TEMP LED turns Red. If the over temperature condition is cleared, the unit will reset based on the setting of the Over Temp switch. In the AUTO mode, the unit will reset automatically. In the MANUAL mode, the Over Temp Reset button must be pushed to clear the alarm and reset the relay.

In a seal leakage condition, contaminating fluid enters the pump motor cavity. The sensor lowers its resistance, increasing the sensor circuit current above the trip point. The seal leakage output relay energizes and closes a contact, which can be used to give an alarm indication of a leaking seal. The SEAL LED turns Red.

Cleared Fault Condition

If either an Over Temp fault condition when the Over Temp switch is set to AUTO or a Seal Leakage fault has been automatically cleared, a cleared fault indication is displayed by flashing the corresponding Red TEMP LED or Red SEAL LED. The flashing indication may be manually reset by pressing the Over Temp Reset button. Note: if either fault still exists when the Over Temp Reset button is depressed, it is ignored.

Shorted Sensor

If the sensor wires are shorted, the unit will display a Shorted Sensor condition by alternately flashing the Red SEAL LED and the Red TEMP LED. If the short is removed, the fault will automatically reset within 30 seconds.

Troubleshooting

If the unit fails to operate properly, check that all connections are correct per the appropriate wiring diagram above. If problems continue, contact Macromatic via email at tech-support@macromatic.com for assistance.

Warranty

All catalog-listed TCF-F Series products manufactured by Macromatic are warranted to be free from defects in workmanship or material under normal service and use for a period of five (5) years from date of manufacture.