



7/2018

Maintenance Instructions

## **SAFETY AND PROPER USAGE**

To ensure safe and enduring performance of this product, you must comply strictly with the instructions enclosed herein. Non-compliance with instructions or improper handling of the product will void your warranty! Usage of this product in conditions not specified in this manual or in contrary to the instructions hereby provided is considered IMPROPER. The manufacturer will not be held liable for any damages resulting from improper use of the product.

## **SAFETY & WARNING INSTRUCTIONS**

- Observe valid and generally accepted safety rules when planning, installing and using this product.
- Take proper measures to prevent unintentional operation of the product or damage to it.
- Do not attempt to disassemble this product or lines in the system while they are under pressure.
- Always depressurise the compressed air system before working on the system.

It is important that personnel use safe working practices and observe all regulations and legal requirements for safety when operating this product. When handling, operating or carrying out maintenance on this product, personnel must employ safe engineering practices and observe all local health & safety requirements & regulations. International users refer to regulations that prevail within the country of installation. Most accidents, which occur during the operation and maintenance of machinery, are the result of failure to observe basic safety rules or precautions. An accident can often be avoided by recognising a situation that is potentially dangerous. Improper operation or maintenance of this product could be dangerous and result in an accident causing injury or death. The manufacturer cannot anticipate every possible circumstance, which may represent a potential hazard. The WARNINGS in this manual cover the most common potential hazards and are therefore not all-inclusive. If the user employs an operating procedure, an item of equipment or a method of working which is not specifically recommended by the manufacturer he must ensure that the product will not be damaged or made unsafe and that there is no risk to persons or property.

## **GENERAL MAGNET SAFETY**

The magnets in the operator we use are extremely strong, and must be handled with care to avoid personal injury and damage to the magnets. Fingers and other body parts can get severely pinched between two attracting magnets. The strong magnetic fields of the magnets in the operator can also damage magnetic media such as floppy disks, credit cards, magnetic I.D. cards, cassette tapes, video tapes or other such devices. They can also damage televisions, VCRs, computer monitors and other CRT displays. Never place the operator near electronic appliances. Never allow magnets near a person with a pacemaker or similar medical aid. The strong magnetic fields of the magnets in the operator can affect the operation of such devices. The operator will lose its magnetic properties if heated above 175°F (80°C).

## **NEVER CHANGE ORIGINAL COMPONENTS WITH ALTERNATIVES**



**WARNING:** This product can expose you to chemicals including lead, which is known to the State of California to cause cancer and/or birth defects or other reproductive harm. For more information, go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

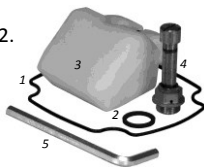
## MAINTENANCE INSTRUCTIONS

1. Unpack the service kit and visually inspect for any transport damage incurred after leaving our factory.
2. The kit consists of a new housing gasket(1), valve gasket(2), operator(3), valve(4) and 6mm Allen key(5).
3. Depressurise the system before maintenance is carried out!
4. Isolate the drain from the condensate supply, depressurise the drain housing and remove the drain from the air system.  
*- DO NOT ATTEMPT TO REMOVE THE DRAIN FROM THE AIR SYSTEM WHILE UNDER PRESSURE!*
5. Open the housing by unscrewing the 4 housing bolts using the 6mm Allen key(5) and remove the top part of the housing.
6. Unscrew the valve top nut.
7. Pull the operator assembly off the valve shaft and remove the housing gasket.
8. Unscrew the valve from the bottom part of the housing using a 17mm wrench and remove the valve gasket.
9. Clean the housing thoroughly. Clean all channels with an air gun. Use a dampened cloth to clean the housing.
10. Lubricate the new valve gasket(2) and place it on the new valve(4).
11. Screw the new valve with gasket in to the housing bottom part using a 17mm wrench (max. torque 7Nm).
12. Place the new operator(3), lubricate and place the new housing gasket(1).  
*- Make sure to push the new operator all the way down.*
13. Screw the valve top nut on to the valve (max. torque 0,5Nm).
14. Replace the housing top part and tighten the 4 housing bolts using the 6mm Allen key (max. torque 10Nm).  
*- Make sure the housing gasket is properly placed between the housing parts.*
15. Re-install the drain and reconnect the outlet hose.
16. Slowly pressurise the system.  
*- Your drain is ready for operation!*

1.



2.



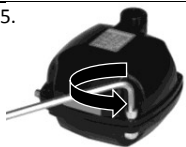
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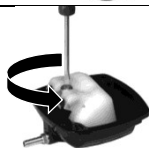
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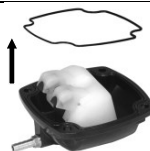
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6.



7.



8.



9.



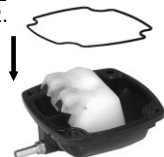
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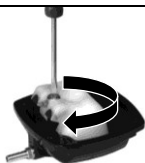
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12.



13.



14.

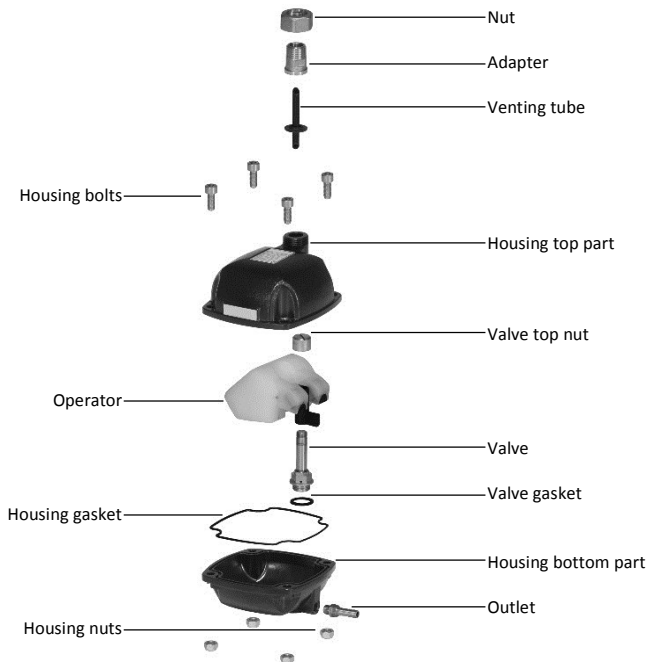


15.



16.





**SERVICE CHART**

Date	Description	Name